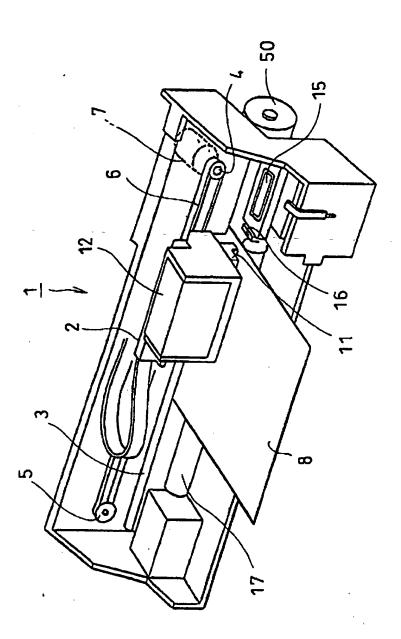
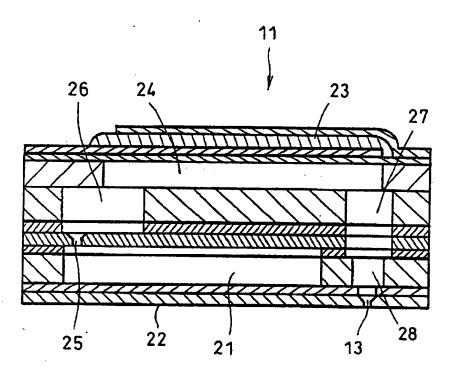
FIG.1





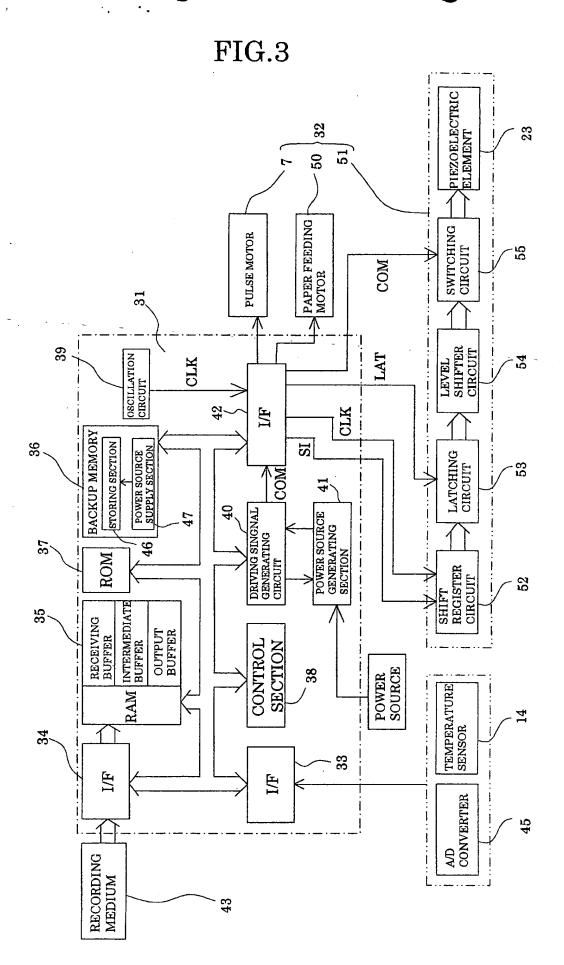


FIG.4

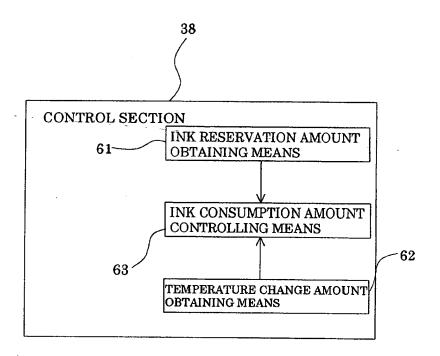
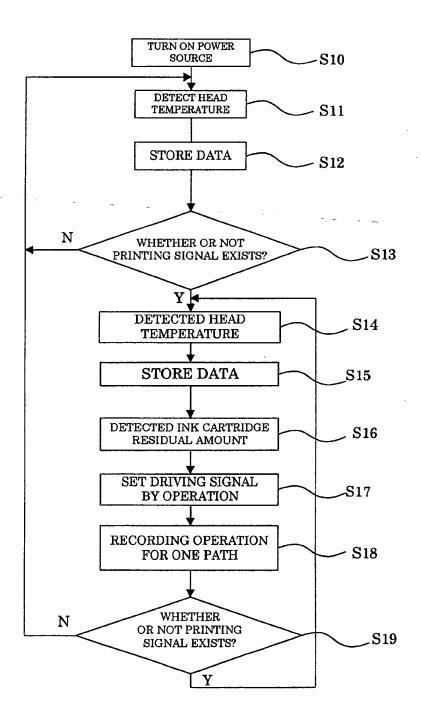
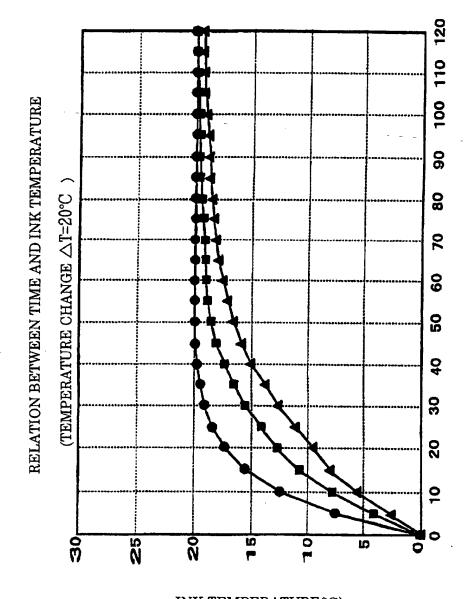


FIG.5





TIME(Min)

FIG.6

INK TEMPERATURE(°C)

FIG.7

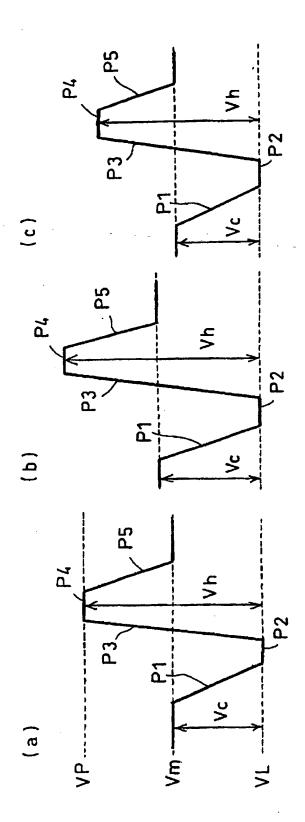


FIG.8

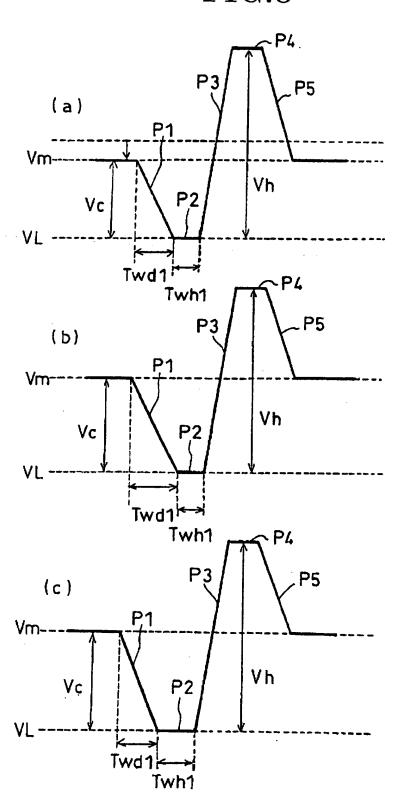


FIG.9

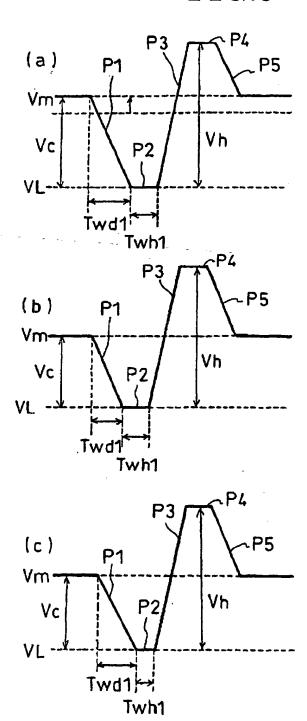


FIG.10

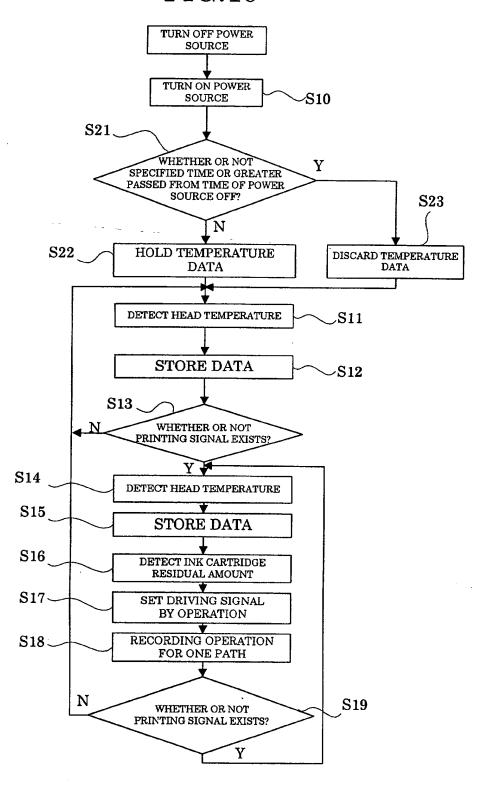


FIG.11

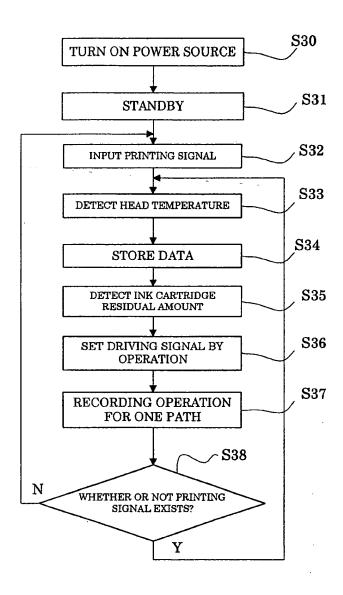


FIG.12

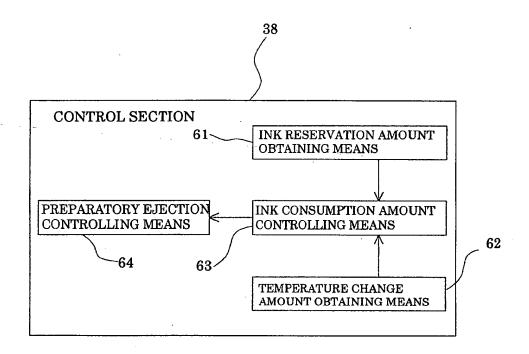


FIG.13

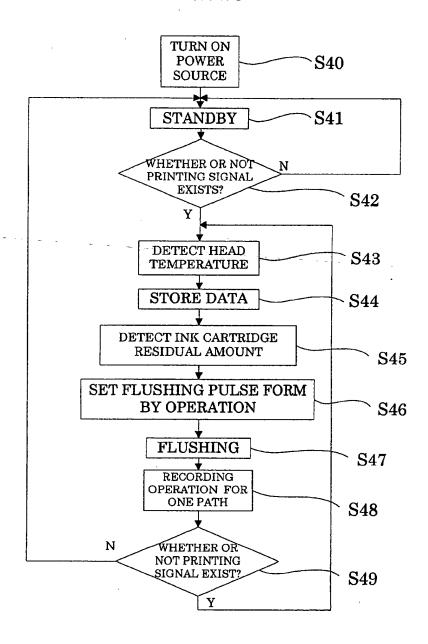


FIG.14

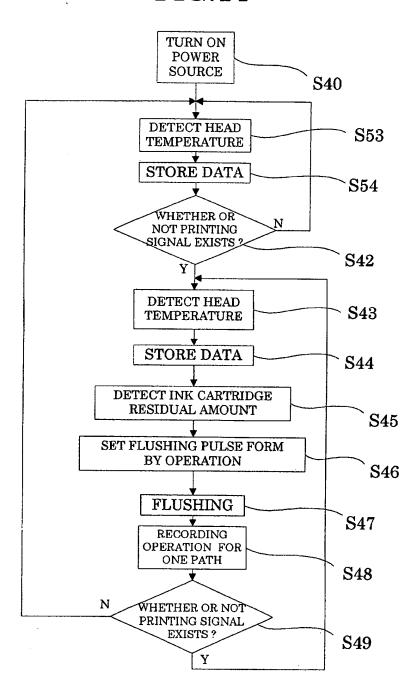


FIG.15

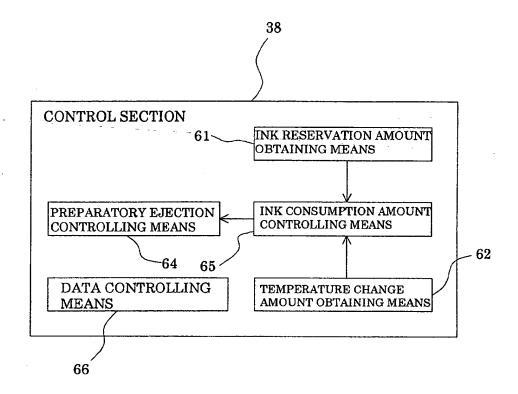


FIG.16

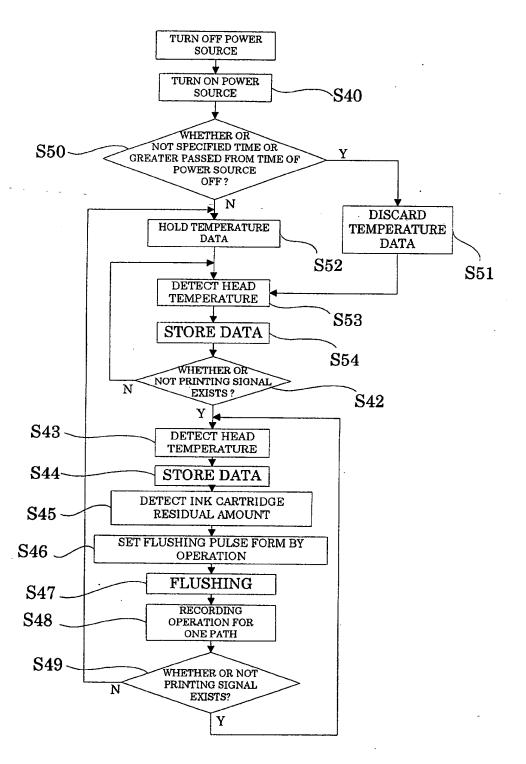


FIG.17

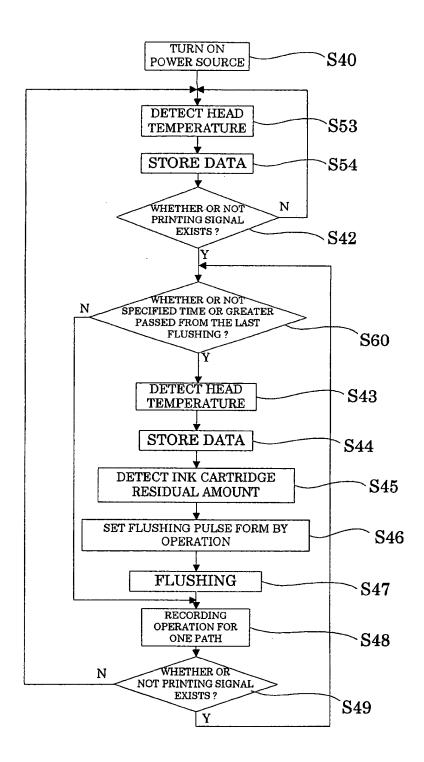
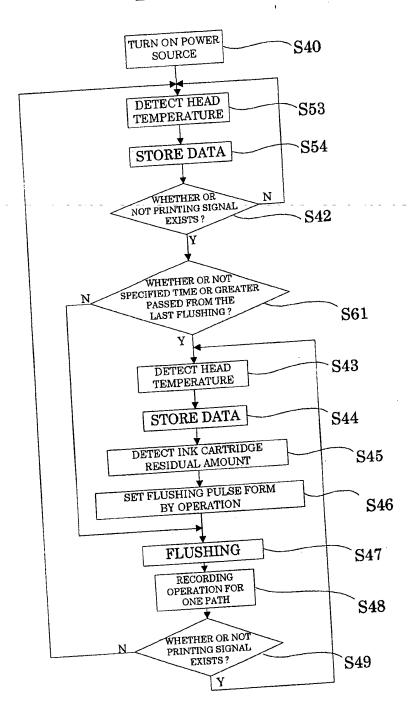
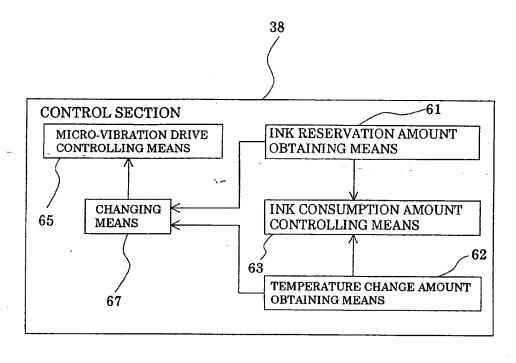


FIG.18





TORRESTA INTEST

FIG.20

